

Date: Thursday, 9/11/2008 10:15:49 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ROUND BILLET 17-4
Job Number	: 41968		
Estimate Number	: 10042		
P.O. Number	:	Part Number	: D6104009
This Issue	: 9/11/2008 S.O. No. :	Drawing Number	: D6104 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 38213	Material	:
Written By	:	Due Date	: 9/26/2008 Qty: 20 Um: Each
Checked & Approved By	:		
Comment	: Est. A: 02.07.11 New Issue KJ		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING Issue P/O: <u>7144</u> a) Description: S.S round billet b) Ø5.25" x 4.100" long c) Tolerance on all dimensions are +0.030"/-0.000" d) Material: 17-4PH Stainless steel e) Material certification required	
2.0	D6104009P	17-4 SS Roundbar 5.25"OD
	Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) 17-4 SS Roundbar 5.25"OD	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK Ensure Material certification comply to Dwg D6104	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 9/11/2008 10:15:50 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ROUND BILLET 17-4

Job Number: 41968

Part Number: D6104009

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/08 JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



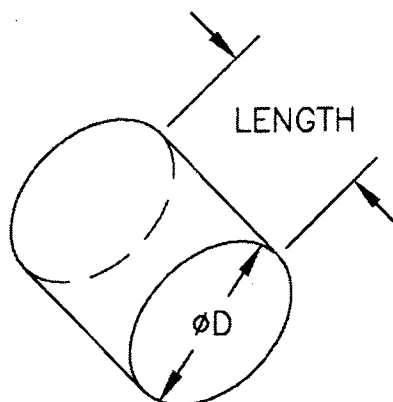
DESIGN TF	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D6104	Rev. B SHEET 1 OF 1
DATE 02.11.25		TITLE ROUND BILLET, 17-4	SCALE NTS
A	01.04.10	NEW ISSUE	
B	02.11.25	CLARIFY ALLOY SPEC ADDED D6104-009/-011 REDUCE LENGTH OF BILLETS	

RELEASED

02.11.25

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 47968



MATERIAL: 17-4 PH SS (AMS 5643 OR AISI 630) MIN UTS = 170 KSI (38 HRC)

PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, DIAMETER x LENGTH (+0.030/-0.000) AS SHOWN.

TOLERANCE ON ALL DIMENSIONS IS +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES

Part No.	Alloy	D (Diameter)	Length
D6104-001	17-4 PH STAINLESS STEEL	Ø3.00	3.80
D6104-003	17-4 PH STAINLESS STEEL	Ø3.25	3.80
D6104-005	17-4 PH STAINLESS STEEL	Ø4.00	5.10
D6104-007	17-4 PH STAINLESS STEEL	Ø4.50	5.10
D6104-009	17-4 PH STAINLESS STEEL	Ø5.25	4.10
D6104-011	17-4 PH STAINLESS STEEL	Ø6.50	4.10

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**VALBRUNA****SLATER STAINLESS, INC.**
 2400 Taylor Street West, P.O. Box 630
 Fort Wayne, Indiana USA 46801
 Phone: 260-434-2892 Fax: 260-434-2905
Product Certification Report**Report Number: 4360210****Certified on May 06, 2008 Page 1 of 2**

Order I.D. 0800493 001	Order Date 2/20/08	Commodity Code 6004
Dim 1 5.2500	Dim 2 .0000	Dim 3 .0000
Heat I.D. 421157	Customer I.D. 001123	Customer Purchase Order 01-45662
Product Shape Rounds	Product Surface HR & Rough Turned	Customer Grade 17-4
Length (Inches) 132.000 Min. 156.000 Max.	Bill of Lading # 407701	Weight

Ship To
CASTLE METALS
3400 NORTH WOLF ROAD
FRANKLIN PARK, IL 60131
Sold To
VALBRUNA STAINLESS, INC.
2400 TAYLOR STREET WEST
FORT WAYNE, IN 46802
Lifts: 0041 0042**AISI 630****CONDITION A****3174-02 REV 23 DTD 11/15/01****UNS S17400****ASTMA 564-04****ASMESA 564 01 ED 2002 ADD****AMS 2303E****AMS 5643R****CHEMICAL ANALYSIS**

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	N	Cb	Ta	Cb+Ta
.038	.77	.022	.025	.36	15.78	4.77	.25	3.31	.03	.20	.001	.201

HB**345****TENSILE PROPERTIES****CAPABILITY**

HB	TS (PSI)	.2%YS (PSI)	%EL(4d)	%RA	AGE(F)
426	199500	176100	15.0	49.0	900

MAGNETIC PARTICLE TEST**FREQ SEV****AVG .00 .00****PRODUCTION HEAT TREATMENT**

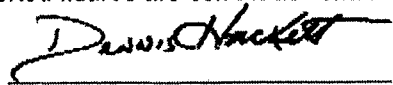
SOL-ANN(F)	SOL-ANN(HR)	QUENCH
1900	10.00	Air

MACRO ASTM E340/E381**MACRO****OK****OK****OK****PERCENT FERRITE****% FERRITE****AVG .6****Reduction ratio 5 To 1 Min.****Electric Furnace melted; AOD refined.****Ultrasonic test OK.****Chemical testing performed to one or several of the following ASTM methods: E415, E572, E1019, E1085, E1086.****No mercury or low melting alloy contamination. No weld repair.****Material melted in Italy, manufactured in the United States.****Material conforms to listed specifications.**

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law, Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info.

I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services


 Dennis Hackett

**VALBRUNA****SLATER STAINLESS, INC.**

2400 Taylor Street West, P.O. Box 630

Fort Wayne, Indiana USA 46801

Phone: 260-434-2892 Fax: 260-434-2905

Product Certification Report**Report Number: 4360210**

Certified on May 06, 2008 Page 2 of 2

Order I.D. 0800493 001	Order Date 2/20/08	Commodity Code 6004			
Dim 1 5.2500	Dim 2 .0000	Dim 3 .0000	Heat I.D. 421157	Customer I.D. 001123	Customer Purchase Order 01-45662
Product Shape Rounds		Product Surface HR & Rough Turned			Customer Grade 17-4
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 407701	Weight	

**Ship
To**
CASTLE METALS
3400 NORTH WOLF ROAD
FRANKLIN PARK, IL 60131
**Sold
To**
VALBRUNA STAINLESS, INC.
2400 TAYLOR STREET WEST
FORT WAYNE, IN 46802

Quality system is compliant with ISO 9001:2000. Produced in accordance with EN 10204 3.1B.

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law, Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info. I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services

Dennis Hackett

**VALBRUNA****SLATER STAINLESS, INC.**

2400 Taylor Street West, P.O. Box 630
 Fort Wayne, Indiana USA 46801
 Phone: 260-434-2892 Fax: 260-434-2906

Product Certification ReportReport Number: **4347360**

Certified on Mar 18, 2008 Page 1 of 2

Order I.D. 0702220 001	Order Date 11/16/07	Commodity Code 6004			
Dim 1 5.2500	Dim 2 .0000	Dim 3 .0000	Heat I.D. 245211	Customer I.D. 001123	Customer Purchase Order 01-40784
Product Shape Rounds		Product Surface HR & Rough Turned		Customer Grade 17-4 <i>ml</i>	
Length (inches) 132.000 Min. 156.000 Max.			Bill of Lading # 407332	Weight 08/10/02	

Ship To

CASTLE METALS
3400 NORTH WOLF ROAD
FRANKLIN PARK, IL 60131

Sold To

VALBRUNA STAINLESS, INC.
2400 TAYLOR STREET WEST
FORT WAYNE, IN 46802

License: 0065

ASTM 630
UNS S17400
AMS 2303E

CONDITION A
ASTMA 564-04
AMS 56430

3174-02 REV 23 DTD 11/15/01
ASMESA 564 01 ED 2002 ADD

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	N	Cb	Ta	Cb+Ta
0.43	.60	.021	.024	.34	15.68	4.63	.25	3.20	.04	.23	.001	.231

HB**351****TENSILE PROPERTIES****CAPABILITY**

HB	TS (PSI)	.2%YS (PSI)	%EL(4d)	%RA	AGE(F)
426	201000	174600	16.8	53.5	900

MAGNETIC PARTICLE TEST

FREQ SEV

AVG .00 .00

PRODUCTION HEAT TREATMENT

SOL-ANN(F)	SOL-ANN(HR)	QUENCH
1900	11.00	Air

MACRO ASTM E340/E381**MACRO****OK****OK****OK****PERCENT FERRITE****% FERRITE**

AVG .5

Reduction ratio 5 To 1 Min.

Electric Furnace melted; AOD refined.

Ultrasonic test OK.

Chemical testing performed to one or several of the following ASTM methods: E415, E572, E1019, E1085, E10

No mercury or low melting alloy contamination. No weld repair.

Material melted in Italy, manufactured in the United States.

Material conforms to listed specifications.

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law, Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info. I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services

Dennis Hackett
 Dennis Hackett

MAR 18 2008 7:55AM

**VALBRUNA****SLATER STAINLESS, INC.**

2400 Taylor Street West, P.O. Box 830
 Fort Wayne, Indiana USA 46801
 Phone: 260-434-2892 Fax: 260-434-2805

Product Certification Report**Report Number: 4347360**

Certified on Mar 18, 2008 Page 2 of 2

Order I.D. 0702220 001	Order Date 11/16/07	Commodity Code 6004			
Dim 1 5.2500	Dim 2 .0000	Dim 3 .0000	Heat I.D. 245211	Customer I.D. 001123	Customer Purchase Order 01-40784
Product Shape Rounds		Product Surface HR & Rough Turned			Customer Grade 17-4
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 407332	Weight	

**Ship
To**

**CASTLE METALS
 3400 NORTH WOLF ROAD
 FRANKLIN PARK, IL 60131**

**Sold
To**

**VALBRUNA STAINLESS, INC.
 2400 TAYLOR STREET WEST
 FORT WAYNE, IN 46802**

Quality system is compliant with ISO 9001:2000. Produced in accordance with EN 10204 3.1B.

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Manager Laboratory Services

Dennis Hackett
 Dennis Hackett

WA99:Z 800Z 81 1EW
 Mar 18 2008

**VALBRUNA**

SLATER STAINLESS, INC.
 2400 Taylor Street West, P.O. Box 630
 Fort Wayne, Indiana USA 46801
 Phone: 260-434-2892 Fax: 260-434-2905

Product Certification Report**Report Number: 4217150**

Certified on Sep 11, 2006 Page 1 of 2

Order I.D. 0601269 001	Order Date 4/11/06	Commodity Code 6004			
Dim 1 5.2500	Dim 2 .0000	Dim 3 .0000	Heat I.D. 418230	Customer I.D. 001117	Customer Purchase Order 10-24889
Product Shape Rounds		Product Surface HR & Rough Turned			Customer Grade 17-4
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 403841	Weight	

Ship To

CASTLE METALS
26800 MILES ROAD
BEDFORD HEIGHTS, OH 44146

Sold To

VALBRUNA STAINLESS, INC.
2400 TAYLOR STREET WEST
FORT WAYNE, IN 46802

Lifts: 0020 0021 0026**ASTM 630****CONDITION A****3174-02 REV 23 DTD 11/15/01****UNS S17400****ASTMA 564-04****ASMESA 564 01 ED 2002 ADD****AMS 2303E****AMS 5643Q****CHEMICAL ANALYSIS**

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	N	Cb	Ta	Cb+Ta
.031	.59	.025	.022	.46	15.63	4.65	.21	3.31	.03	.26	.001	.26

HB**333****TENSILE PROPERTIES****CAPABILITY**

HB	TS (PSI)	.2%YS (PSI)	%EL(2")	%RA	AGE(F)
417	196300	187200	13.6	52.5	900

MAGNETIC PARTICLE TEST**FREQ SEV****AVG .00 .00****PRODUCTION HEAT TREATMENT**

SOL-ANN(F) SOL-ANN(HR) QUENCH
1900 9.00 Air

MACRO ASTM E340/E381**MACRO****OK****OK****OK****PERCENT FERRITE****% FERRITE****AVG 1.3****Reduction ratio 5 To 1 Min.****Electric Furnace melted; AOD refined.****Ultrasonic test OK.**

Chemical testing performed to one or several of the following ASTM methods: E415, E572, E1019, E1085, E1086.
No mercury or low melting alloy contamination. No weld repair.

Material melted in Italy, manufactured in the United States.**Material conforms to listed specifications.**

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law, Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info.

I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services

Dennis Hackett
Dennis Hackett

CASTLE METALS - CLV**DATE REC'D****REC. DOC. #****I.A.C. #****APPR'D BY**

**VALBRUNA****SLATER STAINLESS, INC.**2400 Taylor Street West, P.O. Box 630
Fort Wayne, Indiana USA 46801
Phone: 260-434-2892 Fax: 260-434-2905**Product Certification Report****Report Number: 4217150****Certified on Sep 11, 2006 Page 2 of 2**

Order I.D. 0601269 001		Order Date 4/11/06		Commodity Code 6004	
Dim 1 5.2500	Dim 2 .0000	Dim 3 .0000	Heat I.D. 418230	Customer I.D. 001117	Customer Purchase Order 10-24889
Product Shape Rounds			Product Surface HR & Rough Turned		
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 403841	Customer Grade 17-4	

**Ship
To****CASTLE METALS
26800 MILES ROAD
BEDFORD HEIGHTS, OH 44146****Sold
To****VALBRUNA STAINLESS, INC.
2400 TAYLOR STREET WEST
FORT WAYNE, IN 46802**Quality system is compliant with ISO 9001:2000. Produced in accordance with EN 10204 3.1B.

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I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services

Dennis Hackett

**VALBRUNA**

SLATER STAINLESS, INC.

2400 Taylor Street West, P.O. Box 630

Fort Wayne, Indiana USA 46801

Phone: 260-434-2892 Fax: 260-434-2905

Product Certification Report 952Report Number: **4368040**

Certified on Jun 03, 2008 Page 1 of 2

Order I.D. 0800546 001		Order Date 2/26/08		Commodity Code 6004	
Dim 1 5.2500	Dim 2 .0000	Dim 3 .0000	Hest I.O. 421157	Customer I.D. 001117	Customer Purchase Order 10-38150
Product Shape Rounds			Product Surface HR & Rough Turned		Customer Grade 17-4
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 407918	Weight	

Ship
To

CASTLE METALS

26800 MILES ROAD

BEDFORD HEIGHTS, OH 44146

Sold
To

VALBRUNA STAINLESS, INC.

2400 TAYLOR STREET WEST

FORT WAYNE, IN 46802

Lifts: 0046

AISI 630

UNS 317400

AMS 2303E

CONDITION A

ASTMA 564-04

AMS 5643R

3174-02 REV 23 DTD 11/15/01

ASMESA 564 01 ED 2002 ADD

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	N	Cb	Ta	Cb+Ta
.038	.77	.022	.025	.36	15.78	4.77	.25	3.31	.03	.20	.001	.201

HB

345

**TENSILE PROPERTIES
CAPABILITY**

HB	TS (PSI)	2%YS (PSI)	%EL(4d)	%RA	AGE(F)
426	199500	176100	15.0	49.0	900

MAGNETIC PARTICLE TEST

FREQ SEV

AVG .00 .00

PRODUCTION HEAT TREATMENT

SOL-ANN(F) SOL-ANN(HR) QUENCH

1900 10.00 Air

MACRO ASTM E340/E381

MACRO

OK

OK

OK

PERCENT FERRITE

% FERRITE

AVG 6

Reduction ratio 5 To 1 Min.

Electric Furnace melted; AOD refined.

Ultrasonic test OK.

Chemical testing performed to one or several of the following ASTM methods: E415, E572, E1019, E1085, E1086

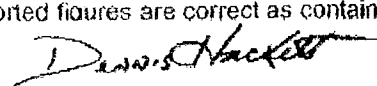
No mercury or low melting alloy contamination. No weld repair.


Material melted in Italy, manufactured in the United States.

Material conforms to listed specifications.

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Manager Laboratory Services


 Dennis Hackett

CASTLE METALS CORP.
 DATE RCVD 6/4/08
 IAC 6009
 APPROVED BY 

**VALBRUNA****SLATER STAINLESS, INC.**

2400 Taylor Street West, P.O. Box 630
 Fort Wayne, Indiana USA 46801
 Phone: 260-434-2892 Fax: 260-434-2905

Product Certification Report**Report Number: 4368040**

Certified on Jun 03, 2008 Page 2 of 2

Order I.D. 0800546 001		Order Date 2/26/08		Commodity Code 6004		
Dim 1 5.2500	Dim 2 .0000	Dim 3 .0000	Heat I.D. 421157	Customer I.D. 001117	Customer Purchase Order 10-38150	
Product Shape Rounds			Product Surface HR & Rough Turned		Customer Grade 17-4	
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 407918	Weight		

**Ship
To**

CASTLE METALS
 26800 MILES ROAD
 BEDFORD HEIGHTS, OH 44146

**Sold
To**

VALBRUNA STAINLESS, INC.
 2400 TAYLOR STREET WEST
 FORT WAYNE, IN 46802

Quality system is compliant with ISO 9001:2000. Produced in accordance with EN 10204 3.1B.

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Manager Laboratory Services

Dennis Hackett

Dennis Hackett

A.M. CASTLE & Co. (Canada) Inc. **SHIPPED SEP 22 2008** 571371

VO. REQUISITION CLIENT-CUSTOMER REQUISITION NO.

NO. COM. CLIENT-CUST. ORD. NO.
7144COMPTÉ-ACCT. VEND. SLS TERR. EXPÉDIE PAR-SHIP VIA
91037 200 50 MANITOULINACHETEUR-PURCHASING AGENT
LINDA LACELLETELEPHONE
613 632-3336H/C TAXE NO. COM ORD
9-0 1REGION LIVRAISON-DEL ZONE F.A.B.-F.O.B.
C/E PREPAIDBILL NO. FEVILLÉ/EMBALLAGE-B/L NUMBER
12501371-1

/IVRÉ A-SHIP TO:

VENDU A-SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

INFORMATION CRÉDIT-CREDIT INFORMATION

ROUTE

01-NL-09/
30-NL-09/
31-NL-09/INSTRUCTIONS/LIVRAISON-DELIVERY
INQ-183568

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

DESCRIPTION - ITEM 1

5.2500 RD 17CR-4NI RT SOL. TREATED COND A STNLS GOLD 4.10

QTE/UNITE COM.-ORDERED
8 PCS PCSPOIDS COM.-WT. ORDERED
207

CERTIFICATE OF CONFORMANCE

A.M. Castle & Co. certifies that the material(s) supplied
under this document will meet and conform to the
specifications of the product(s) described hereon.

A.M. Castle & Co. (Canada) Inc.

WEIGHT FOR SHIPPING PURPOSES ONLY. SEE
INVOICES FOR ACCURATE BILLING WEIGHT. PLEASE
SIGN AND DATE DRIVER'S COPY FOR RECEIPT OF
MATERIAL AND, IF CHECKED, TEST REPORTS.

INSTRUCTIONS

TOL + 1/8" - 0
PRIOR DIST/ORD: 01 658557COULÉE INFO-HEAT INFO QTE-QTY
421157-0041✓

BALLOTS-BUNDLES

PCES/PO EXP. SHP.

POIDS EXP.-WT. SHIPPED

75.790FT

FORME-SHAPE

I.A.C.

6004

INSTRUCTIONS (CONT'D.)

8x 4.10

FORME-SHAPE

I.A.C.

ENT.-W

DESCRIPTION - ITEM 2

**TERMS AND CONDITIONS
OF SALE****SEE DISCLAIMERS AND LIMITATIONS
ON THE REVERSE SIDE**

INSTRUCTIONS

1 BOX
10/571383

COULÉE INFO-HEAT INFO QTE-QTY

QTE/UNITE COM.-ORDERED

POIDS COM.-WT. ORDERED

BALLOTS-BUNDLES

PCES/PO EXP. SHP.

POIDS EXP.-WT. SHIPPED

FORME-SHAPE

I.A.C.

INSTRUCTIONS (CONT'D.)

ENT.-W

DESCRIPTION - ITEM 3

ALL EXCEPTIONS FOR SHORTAGE OR DAMAGE MUST BE NOTED
ON THE DRIVER COPY & CUSTOMER COPY OF THE DELIVERY
RECEIPTS & SIGNED BY THE DRIVER & CUSTOMER. COPY OF
SUCH RECEIPT PROPERLY NOTED MUST BE SUBMITTED WITHIN
10 DAYS WHEN CREDIT IS REQUESTED.

INSTRUCTIONS

1/89/m

COULÉE INFO-HEAT INFO QTE-QTY

QTE/UNITE COM.-ORDERED

POIDS COM.-WT. ORDERED

BALLOTS-BUNDLES

PCES/PO EXP. SHP.

POIDS EXP.-WT. SHIPPED

FORME-SHAPE

I.A.C.

INSTRUCTIONS (CONT'D.)

ENT.-W

NOM (LETTRE MOULÉE)-NAME (PRINT ONLY)

RECU PAR-RECEIVED BY

DATE RECU-
DATE RECEIVED

FEVILLÉ D'EMBALLAGE - PACKING SLIP

34 07/000 000/00 01

A.M. CASTLE & Co. (Canada) Inc.

571383

IO. REQUISITION CLIENT-CUSTOMER REQUISITION NO.

NO. COM. CLIENT-CUST. ORD. NO.

7144

COMPT-ACCT.

91037

VEND-SLS

200

TERR.

50

EXPEDIE PAR-SHIP VIA

MANITOULIN

SEP 22 2008

CP Carriage

CHETEUR-PURCHASING AGENT

LINDA LACELLE

TELEPHONE

613 632-3336

H/C

9

TAXE

0

NO. COM ORD

1

REGION LIVRAISON-DEL'ZONE

C/C

F.A.B.-F.O.B.

PREPAID

BILL

NO. FEVILLE/EMBALLAGE-B/L NUMB'F

R501399-1

IVRE A-SHIP TO:

VENDU A-SOLD TO:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

INFORMATION CRÉDIT-CREDIT INFORMATION

ROUTE

01-NL-09/1

30-NL-09/1

31-NL-09/1

INSTRUCTIONS/LIVRAISON-DELIVERY

INQ-183568

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

DESCRIPTION - ITEM 1

4 RD 17CR-4NI RT SOL. TREATED COND A 5.10"

GOLD

QTE/UNITE COM.-ORDERED

20 PCS

PCES/PO COM.-ORD.

PCS

POIDS COM.-WT. ORDERED

375

CERTIFICATE OF CONFORMANCE

A.M. Castle & Co. certifies that the material(s) supplied under this document will meet and conform to the specifications of the product(s) described hereon.

A.M. Castle & Co. (Canada) Inc.

INSTRUCTIONS

TOL + 1/8" - 0

PRIOR DIST/ORD: 01 658763

COULÉE INFO-HEAT INFO

A1003B

6-0

QTE-QTY

5

BALLOTS-BUNDLES

1

PCES/PO EXP. SHP.

20

POIDS EXP.-WT. SHIPPED

375

FORME-SHAPE

I.A.C.

42464

WEIGHT FOR SHIPPING PURPOSES ONLY. SEE INVOICES FOR ACCURATE BILLING WEIGHT. PLEASE SIGN AND DATE DRIVER'S COPY FOR RECEIPT OF MATERIAL AND, IF CHECKED, TEST REPORTS.

INSTRUCTIONS (CONT'D.)

614507 L&D 15

44.070FT

ENT-W

4

DESCRIPTION - ITEM 2

TERMS AND CONDITIONS OF SALE

SEE DISCLAIMERS AND LIMITATIONS ON THE REVERSE SIDE

INSTRUCTIONS

1 Box

W/571371

COULÉE INFO-HEAT INFO

QTE-QTY

INSTRUCTIONS (CONT'D.)

QTE/UNITE COM.-ORDERED

PCES/PO COM.-ORD.

POIDS COM.-WT. ORDERED

BALLOTS-BUNDLES

PCES/PO EXP. SHP.

POIDS EXP.-WT. SHIPPED

FORME-SHAPE

I.A.C.

ENT-W

DESCRIPTION - ITEM 3

ALL EXCEPTIONS FOR SHORTAGE OR DAMAGE MUST BE NOTED ON THE DRIVER COPY & CUSTOMER COPY OF THE DELIVERY RECEIPTS & SIGNED BY THE DRIVER & CUSTOMER. COPY OF SUCH RECEIPT PROPERLY NOTED MUST BE SUBMITTED WITHIN 10 DAYS WHEN CREDIT IS REQUESTED.

INSTRUCTIONS

COULÉE INFO-HEAT INFO

QTE-QTY

INSTRUCTIONS (CONT'D.)

QTE/UNITE COM.-ORDERED

PCES/PO COM.-ORD.

POIDS COM.-WT. ORDERED

BALLOTS-BUNDLES

PCES/PO EXP. SHP.

POIDS EXP.-WT. SHIPPED

FORME-SHAPE

I.A.C.

ENT-W

NOM (LETTRE MOULEE)-NAME (PRINT ONLY)

RECU PAR-RECEIVED BY

DATE RECU-DATE RECEIVED